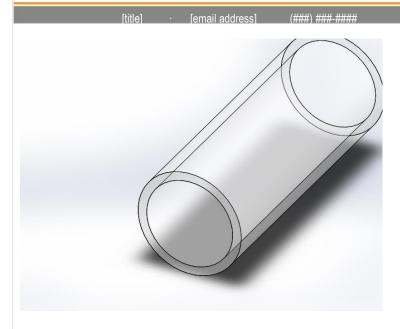
### [company logo here]



[company name here]

[city, state here] [company url here]



Clear Pipe Model Name:

PP Copolymer Material:

Recycled content: 0.00 %

Weight: 31.00 g

Manufacturing process: Injection Molded Surface Area: 22640.75 mm<sup>2</sup>

Built to last: 1.0 year Duration of use: 1.0 year



### Manufacturing Region

The choice of manufacturing region determines the energy sources and technologies used in the modeled material creation and manufacturing steps of the product's life cycle.

### Use Region

The use region is used to determine the energy sources consumed during the product's use phase (if applicable) and the destination for the product at its end-of-life. Together with the manufacturing region, the use region is also used to estimate the environmental impacts associated with transporting the product from its manufacturing location to its use location.

Summary

Learn more about Life Cycle Assessment



Model Name: Clear Pipe Material: PP Copolymer Weight: 31.00 g Manufacturing process:
Surface Area: 22640.75 mm² Injection Molded
Recycled content: 0.00 % Built to last: 1.0 year
Duration of use: 1.0 year

Material PP Copolymer 0.00 %

Material Unit Cost 2.80 USD/kg

Manufacturing Use

Region: North America Region:
Process: Injection Molded Duration of use:
Electricity consumption: 1.8E-3 kWh/lbs
Natural gas consumption: 0.00 BTU/lbs

Scrap rate: 2.0 %
Built to last: 1.0 year
Part is painted: No Paint

Transportation End of Life

Truck distance:2600 kmRecycled:33 %Train distance:0.00 kmIncinerated:13 %Ship distance:0.00 kmLandfill:54 %

Airplane Distance: 0.00 km

Comments

North America

1.0 year

Model Name:

Clear Pipe

Material:

PP Copolymer

Weight:

Surface Area:

22640.75 mm²
Injection Molded

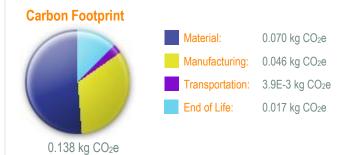
Recycled content:

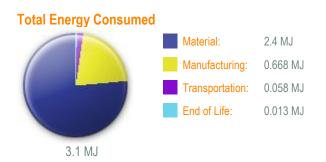
0.00 %

Built to last:
Duration of use:

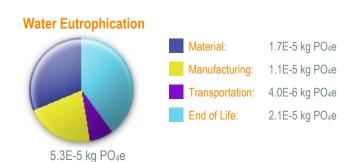
1.0 year

### Environmental Impact (calculated using CML impact assessment methodology)



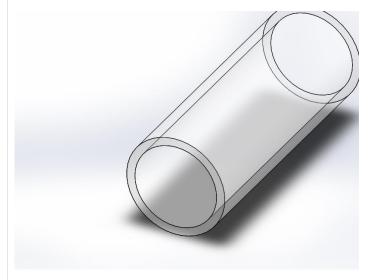






Material Financial Impact 0.09 USD

### Baseline



Model Name: Clear Pipe

Material: Acrylic (Medium-high impact)

Recycled content: 0.00 % Weight: 42 g

Manufacturing process: Injection Molded
Surface Area: 22640.75 mm²

Built to last: 1.0 year

Duration of use: 1.0 year



### Manufacturing Region

The choice of manufacturing region determines the energy sources and technologies used in the modeled material creation and manufacturing steps of the product's life cycle.

### Use Region

The use region is used to determine the energy sources consumed during the product's use phase (if applicable) and the destination for the product at its end-of-life. Together with the manufacturing region, the use region is also used to estimate the environmental impacts associated with transporting the product from its manufacturing location to its use location.



Scrap rate:

Built to last:

Part is painted:

Model Name:	Clear Pipe	Material:	Acrylic (Medium-high impact)	Weight:	42 g	Manufacturing process:
Model Name.	Oleal Fipe	iviateriai.	Acrylic (Mediani-nigh impact)	, and the second	· ·	* '
				Surface Area:	22640.75 mm <sup>2</sup>	Injection Molded
BASELINE		Recycled content:	0.00 %	Built to last:	1.0 year	
				Duration of use:	1.0 year	

Material Acrylic (Medium-high impact) 0.00 %

Material Unit Cost 2.80 USD/kg

Manufacturing Use

2.0 %

1.0 year

No Paint

Region: North America Region: North America
Process: Injection Molded Duration of use: 1.0 year
Electricity consumption: 1.8E-3 kWh/lbs
Natural gas consumption: 0.00 BTU/lbs

Transportation End of Life

Truck distance: 2600 km Recycled: 33 %
Train distance: 0.00 km Incinerated: 13 %
Ship distance: 0.00 km Landfill: 54 %
Airplane Distance: 0.00 km



### **Sustainability Report** Clear Pipe Material: Acrylic (Medium-high impact) Weight: 42 g Manufacturing process: Surface Area: 22640.75 mm<sup>2</sup> Injection Molded Recycled content: Built to last: 1.0 year 0.00 % Duration of use: 1.0 year Original Design: New Design: **Environmental Impact Comparison** Better Worse Baseline **Carbon Footprint - Comparison Total Energy Consumed - Comparison** Total PP Copolymer: 0.138 kg CO<sub>2</sub>e PP Copolymer: 3.1 MJ Total Acrylic (Medium-high impact): 0.193 kg CO2e Acrylic (Medium-high impact): 2.7 MJ **Air Acidification - Comparison Water Eutrophication - Comparison** PP Copolymer: 5.9E-4 kg SO<sub>2</sub>e PP Copolymer: 5.3E-5 kg PO<sub>4</sub>e Total Total Acrylic (Medium-high impact): 6.0E-4 kg SO<sub>2</sub>e Acrylic (Medium-high impact): 9.4E-5 kg PO4e **Material Financial Impact** 0.09 USD 0.10 USD Comparison

Click here for alternative units such as 'Miles Driven in a Car'



**Sustainability Report** 





## Glossary

Air Acidification - Sulfur dioxide, nitrous oxides other acidic emissions to air cause an increase in the acidity of rainwater, which in turn acidifies lakes and soil. These acids can make the land and water toxic for plants and aquatic life. Acid rain can also slowly dissolve manmade building materials such as concrete. This impact is typically measured in units of either kg sulfur dioxide equivalent (SO<sub>2</sub>), or moles H+ equivalent.

Carbon Footprint - Carbon-dioxide and other gasses which result from the burning of fossil fuels accumulate in the atmosphere which in turn increases the earth's average temperature. Carbon footprint acts as a proxy for the larger impact factor referred to as Global Warming Potential (GWP). Global warming is blamed for problems like loss of glaciers, extinction of species, and more extreme weather, among others.

Total Energy Consumed - A measure of the non-renewable energy sources associated with the part's lifecycle in units of megajoules (MJ). This impact includes not only the electricity or fuels used during the product's lifecycle, but also the upstream energy required to obtain and process these fuels, and the embodied energy of materials which would be released if burned. Total Energy Consumed is expressed as the net calorific value of energy demand from non-renewable resources (e.g. petroleum, natural gas, etc.). Efficiencies in energy conversion (e.g. power, heat, steam, etc.) are taken into account.

Water Eutrophication - When an over abundance of nutrients are added to a water ecosystem, eutrophication occurs. Nitrogen and phosphorous from waste water and agricultural fertilizers causes an overabundance of algae to bloom, which then depletes the water of oxygen and results in the death of both plant and animal life. This impact is typically measured in either kg phosphate equivalent (PO<sub>4</sub>) or kg nitrogen (N) equivalent.

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Material Financial Impact - This is the financial impact associated with the material only. The mass of the model is multiplied by the financial impact unit (units of currency/units of mass) to calculate the financial impact (in units of currency).

Learn more about Life Cycle Assessment





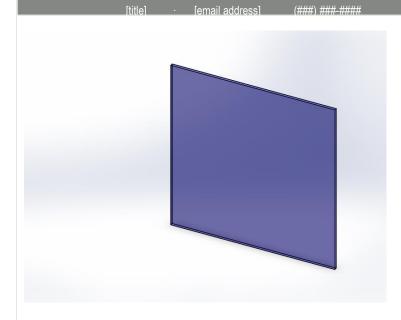


### [company logo here]



[company name here]

[city, state here] [company url here]



Front & Side Wall (Student) Model Name:

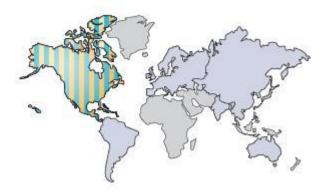
Material: PP Copolymer

0.00 % Recycled content: Weight: 96.39 g

Manufacturing process: Injection Molded

Surface Area: 74480.00 mm<sup>2</sup>

Built to last: 1.0 year Duration of use: 1.0 year



### Manufacturing Region

The choice of manufacturing region determines the energy sources and technologies used in the modeled material creation and manufacturing steps of the product's life cycle.

#### Use Region

The use region is used to determine the energy sources consumed during the product's use phase (if applicable) and the destination for the product at its end-of-life. Together with the manufacturing region, the use region is also used to estimate the environmental impacts associated with transporting the product from its manufacturing location to its use location.

#### Summary

Front & Side Wall (Student) Material: 96.39 g PP Copolymer Weight: Manufacturing process: Surface Area: 74480.00 mm<sup>2</sup> Injection Molded Recycled content: 0.00 % Built to last: 1.0 year Duration of use: 1.0 year

PP Copolymer **Material** 0.00 %

**Material Unit Cost** 2.80 USD/kg

**Manufacturing** Use

0.00 BTU/lbs

Region: Region: North America North America Process: Injection Molded Duration of use: 1.0 year Electricity consumption: 1.8E-3 kWh/lbs

Natural gas consumption: Scrap rate: 2.0 % Built to last: 1.0 year Part is painted: No Paint

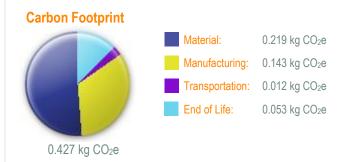
**Transportation End of Life** 

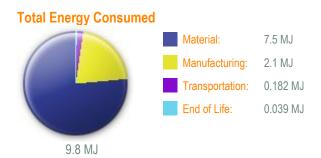
Truck distance: 2600 km Recycled: 33 % Train distance: 0.00 km Incinerated: 13 % 54 % Ship distance: Landfill: 0.00 km 0.00 km Airplane Distance:

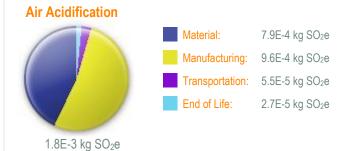


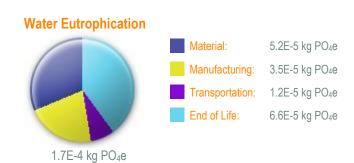
Model Name: Front & Side Wall (Student) Material: 96.39 g PP Copolymer Weight: Manufacturing process: Surface Area: 74480.00 mm<sup>2</sup> Injection Molded Recycled content: 0.00 % Built to last: 1.0 year Duration of use: 1.0 year

### Environmental Impact (calculated using CML impact assessment methodology)







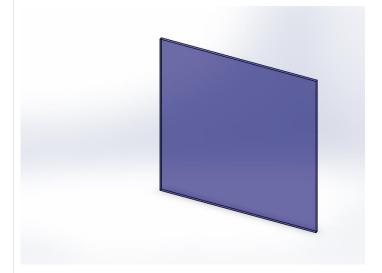


Material Financial Impact 0.30 USD

Click here for alternative units such as 'Miles Driven in a Car'



### Baseline



Model Name: Front & Side Wall (Student)

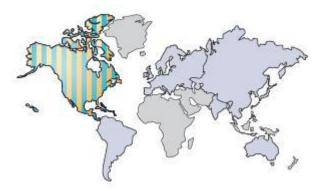
Material: Acrylic (Medium-high impact)

Recycled content: 0.00 % Weight: 130 g

Manufacturing process:Injection MoldedSurface Area:74480.00 mm²

Built to last: 1.0 year

Duration of use: 1.0 year



### Manufacturing Region

The choice of manufacturing region determines the energy sources and technologies used in the modeled material creation and manufacturing steps of the product's life cycle.

### Use Region

The use region is used to determine the energy sources consumed during the product's use phase (if applicable) and the destination for the product at its end-of-life. Together with the manufacturing region, the use region is also used to estimate the environmental impacts associated with transporting the product from its manufacturing location to its use location.



Scrap rate:

Built to last:

Part is painted:

Model Name:	Front & Side Wall (Student)	Material:	Acrylic (Medium-high impact)	Weight:	130 g	Manufacturing process:
Wodel Name.	Tront a olde Wall (olddent)	Waterial.	Activité (Mediatri riigir irripact)	Surface Area:	74480.00 mm <sup>2</sup>	Injection Molded
						injection wolded
BASELINE		Recycled content:	0.00 %	Built to last:	1.0 year	
				Duration of use:	1.0 year	
		A 12 /A 4 12 1 1 1				

Material Acrylic (Medium-high impact) 0.00 %

Material Unit Cost 2.80 USD/kg

### Manufacturing Use

2.0 %

1.0 year

No Paint

Region: North America Region: North America
Process: Injection Molded Duration of use: 1.0 year
Electricity consumption: 1.8E-3 kWh/lbs
Natural gas consumption: 0.00 BTU/lbs

### Transportation End of Life

Truck distance: 2600 km Recycled: 33 %
Train distance: 0.00 km Incinerated: 13 %
Ship distance: 0.00 km Landfill: 54 %
Airplane Distance: 0.00 km



Front & Side Wall (Student)

Material:

Acrylic (Medium-high impact)

Weight: Surface Area: 130 g

Manufacturing process: Injection Molded

Recycled content:

0.00 %

Built to last: Duration of use: 74480.00 mm<sup>2</sup> 1.0 year

1.0 year

### **Environmental Impact Comparison**

### **Carbon Footprint - Comparison**

Total

PP Copolymer: 0.427 kg CO<sub>2</sub>e

Acrylic (Medium-high impact): 0.600 kg CO2e

### New Design:

Better

Worse

Original Design: Baseline

### **Total Energy Consumed - Comparison**

Total

PP Copolymer: 9.8 MJ

Acrylic (Medium-high impact): 8.4 MJ

### **Air Acidification - Comparison**

Total

PP Copolymer: 1.8E-3 kg SO<sub>2</sub>e

Acrylic (Medium-high impact): 1.9E-3 kg SO<sub>2</sub>e

### **Water Eutrophication - Comparison**

Total

PP Copolymer: 1.7E-4 kg PO<sub>4</sub>e

Acrylic (Medium-high impact): 2.9E-4 kg PO4e

### **Material Financial Impact** Comparison

Comments

0.30 USD 0.40 USD

Click here for alternative units such as 'Miles Driven in a Car'

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## Glossary

Air Acidification - Sulfur dioxide, nitrous oxides other acidic emissions to air cause an increase in the acidity of rainwater, which in turn acidifies lakes and soil. These acids can make the land and water toxic for plants and aquatic life. Acid rain can also slowly dissolve manmade building materials such as concrete. This impact is typically measured in units of either kg sulfur dioxide equivalent (SO<sub>2</sub>), or moles H+ equivalent.

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Learn more about Life Cycle Assessment





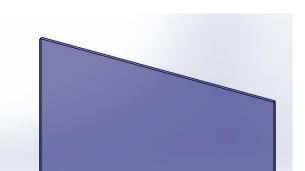


### [company logo here]



[company name here]

[city, state here] [company url here]



Top Panel (Student) Model Name:

Material: PP Copolymer

0.00 % Recycled content:

Weight: 136.97 g

Manufacturing process: Injection Molded 1.05E+5 mm<sup>2</sup> Surface Area:

Built to last: 1.0 year Duration of use: 1.0 year



### Manufacturing Region

The choice of manufacturing region determines the energy sources and technologies used in the modeled material creation and manufacturing steps of the product's life cycle.

#### Use Region

The use region is used to determine the energy sources consumed during the product's use phase (if applicable) and the destination for the product at its end-of-life. Together with the manufacturing region, the use region is also used to estimate the environmental impacts associated with transporting the product from its manufacturing location to its use location.

#### Summary



Top Panel (Student) Material: 136.97 g PP Copolymer Weight: Manufacturing process: Surface Area: 1.05E+5 mm<sup>2</sup> Injection Molded Recycled content: 0.00 % Built to last: 1.0 year Duration of use: 1.0 year

PP Copolymer **Material** 0.00 %

**Material Unit Cost** 2.80 USD/kg

**Manufacturing** Use

Region: Region: North America North America Process: Injection Molded Duration of use: 1.0 year Electricity consumption: 1.8E-3 kWh/lbs

Natural gas consumption: 0.00 BTU/lbs Scrap rate: 2.0 % Built to last: 1.0 year Part is painted: No Paint

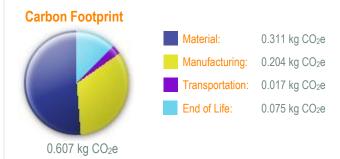
**Transportation End of Life** 

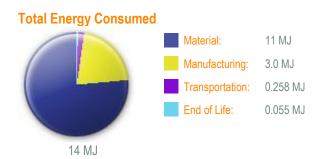
Truck distance: 2600 km Recycled: 33 % Train distance: 0.00 km Incinerated: 13 % 54 % Ship distance: Landfill: 0.00 km 0.00 km Airplane Distance:



Model Name: Top Panel (Student) Material: 136.97 g PP Copolymer Weight: Manufacturing process: Surface Area: 1.05E+5 mm<sup>2</sup> Injection Molded Recycled content: 0.00 % Built to last: 1.0 year Duration of use: 1.0 year

### Environmental Impact (calculated using CML impact assessment methodology)







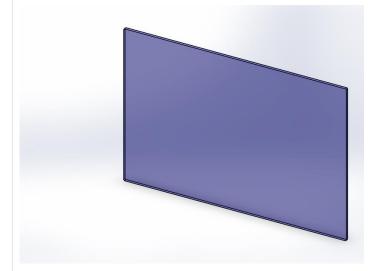


Material Financial Impact 0.40 USD

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### Baseline



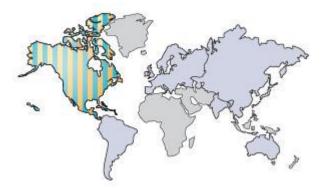
Model Name: Top Panel (Student)

Material: Acrylic (Medium-high impact)

Recycled content: 0.00 % Weight: 180 g

Manufacturing process:Injection MoldedSurface Area:1.05E+5 mm²Built to last:1.0 year

Duration of use: 1.0 year



### Manufacturing Region

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### Use Region

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Model Name:	Top Panel (Student)	Material:	Acrylic (Medium-high impact)	Weight:	180 g	Manufacturing process:
Model Name.	Top I aller (Student)	waterial.	Acrylic (Mediani-nigh impact)		9	
				Surface Area:	1.05E+5 mm <sup>2</sup>	Injection Molded
BASELINE		Recycled content:	0.00 %	Built to last:	1.0 year	
				Duration of use:	1.0 year	
		A 12 /A 12 1 1 1				

Material Acrylic (Medium-high impact) 0.00 %

Material Unit Cost 2.80 USD/kg

Manufacturing Use

Region: North America Region: North America
Process: Injection Molded Duration of use: 1.0 year
Electricity consumption: 1.8E-3 kWh/lbs
Natural gas consumption: 0.00 BTU/lbs

Scrap rate: 2.0 %
Built to last: 1.0 year
Part is painted: No Paint

Transportation End of Life

Truck distance: 2600 km Recycled: 33 %
Train distance: 0.00 km Incinerated: 13 %
Ship distance: 0.00 km Landfill: 54 %
Airplane Distance: 0.00 km



Model Name:

Top Panel (Student)

Material:

Acrylic (Medium-high impact)

Weight: Surface Area: 180 g

Manufacturing process:

BASELINE

Recycled content:

0.00 %

Built to last: Duration of use: 1.05E+5 mm<sup>2</sup> 1.0 year 1.0 year Injection Molded

### **Environmental Impact Comparison**

### **Carbon Footprint - Comparison**

Total

PP Copolymer :  $0.607 \text{ kg CO}_2\text{e}$ 

Acrylic (Medium-high impact): 0.852 kg CO2e

New Design:

Better

Worse

Original Design:

Baseline

### **Total Energy Consumed - Comparison**

Total

PP Copolymer: 14 MJ

Acrylic (Medium-high impact): 12 MJ

#### **Air Acidification - Comparison**

Total

PP Copolymer: 2.6E-3 kg SO<sub>2</sub>e

Acrylic (Medium-high impact): 2.6E-3 kg SO<sub>2</sub>e

### **Water Eutrophication - Comparison**

Total

PP Copolymer: 2.4E-4 kg PO<sub>4</sub>e

Acrylic (Medium-high impact): 4.2E-4 kg PO4e

## Material Financial Impact Comparison

Comments

0.40 USD 0.50 USD

Click here for alternative units such as 'Miles Driven in a Car'

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### Glossary

Air Acidification - Sulfur dioxide, nitrous oxides other acidic emissions to air cause an increase in the acidity of rainwater, which in turn acidifies lakes and soil. These acids can make the land and water toxic for plants and aquatic life. Acid rain can also slowly dissolve manmade building materials such as concrete. This impact is typically measured in units of either kg sulfur dioxide equivalent (SO<sub>2</sub>), or moles H+ equivalent.

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Learn more about Life Cycle Assessment





